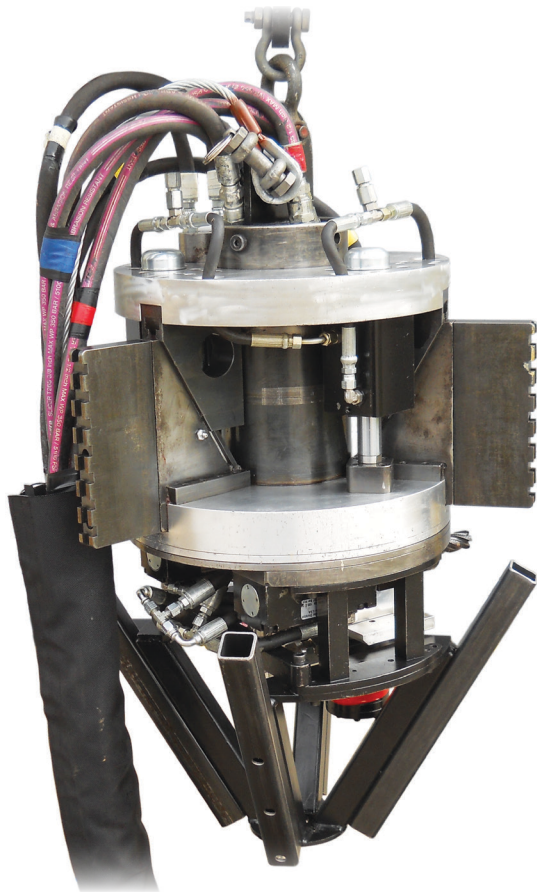


ID PIPE SEVER MACHINE

MACTECH PORTABLE MACHINING SOLUTIONS

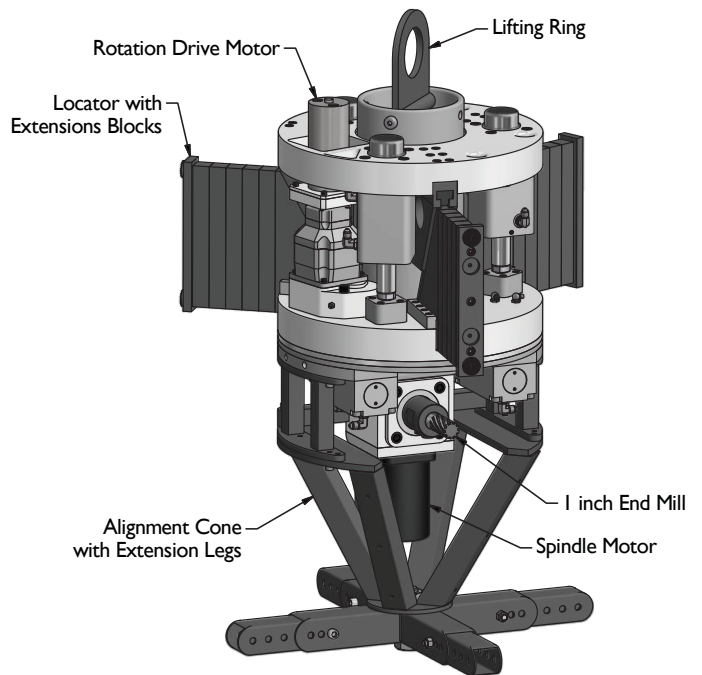
Reduce the Cost of Offshore Decommissioning

Mactech's new and innovative **ID Pipe Sever Machine** reliably cuts casing, pilings and other round, hollow tube from the inside diameter. Cutting below the mudline (BML) is made safe and efficient with this unique tool. No external dredging or digging is required. Simply lower the ID Pipe Sever Machine into the tube, activate the self-centering mechanism and begin your cut. Self-centering locators assure accurate and secure placement in the pipe. Mactech's unique ID Pipe Sever Machine can be your solution to limited access, round tube severing applications.



Features

- Cold cut pilings and casings below the mud line, no external dredging or digging required.
- Compact, easy to handle design.
- Cuts 17 to 28 inch ID with 1 inch wall thickness.
- Self-centering makes set-up quick and easy.
- Uses standard 1 inch end mill.



ID Pipe Sever Machine

MACTECH
ON-SITE MACHINING SOLUTIONS

Mactech, Inc. • 4079 Pepin Ave. • Red Wing, MN 55066
Phone: 651-388-7117 • Toll Free: 800-328-1488
www.mactechonsite.com

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ID PIPE SEVER MACHINE

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Specifications

Rotational Drive Motor: 0 - 0.16 rpm

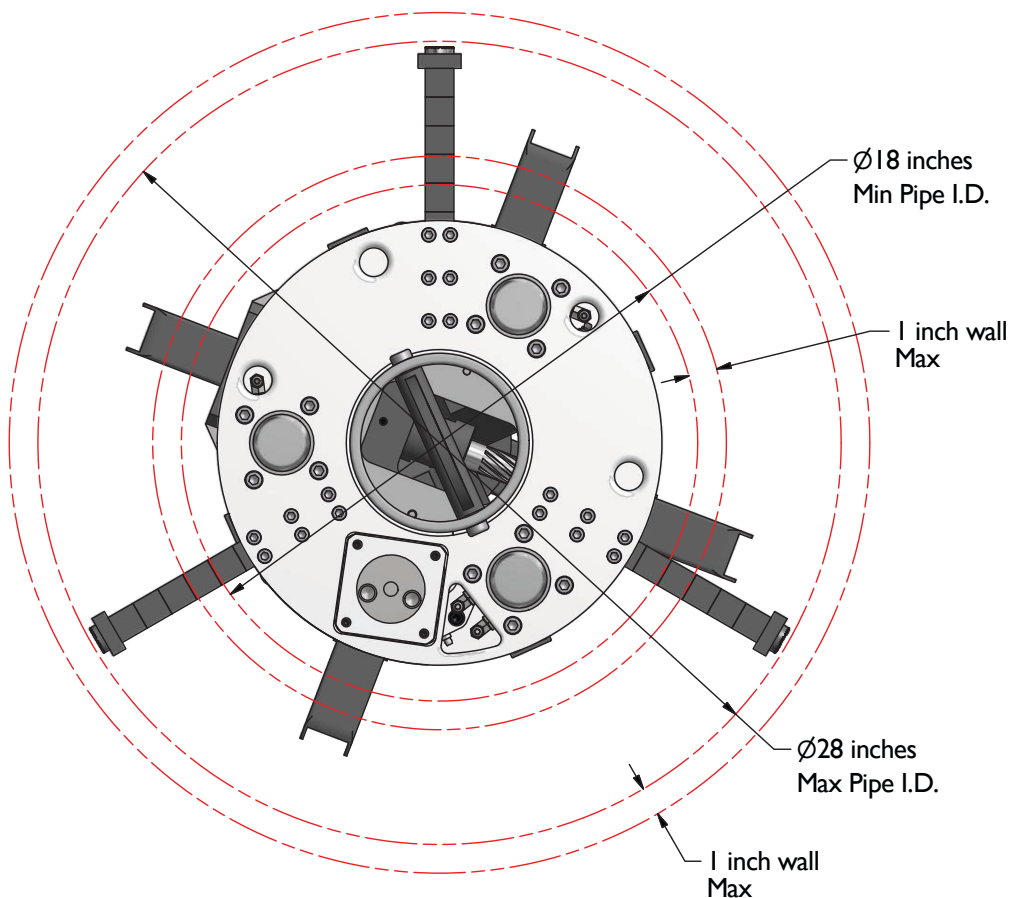
Spindle Motor:

| Spindle Motor Performance Specifications | | | |
|--|----------------|-----------------|------------------|
| Displacement | Torque@2-6 gpm | Torque@6-10 gpm | Torque@10-15 gpm |
| | RPM | RPM | RPM |
| 4.5 in ³ | 47-48 ft-lbs | 45-48 ft-lbs | 42-45 ft-lbs |
| | 93-296 rpm | 296-496 rpm | 496-744 rpm |

* Performance is based on hydraulic power supply of 1000 psi continuous pressure

Weight: 372 lbs (169 kg), with locator extension blocks and extension legs.

Application Dimensions:



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